

TORQUE SETTINGS

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GENUINE U.S.A. MADE

COMPETITIVE PRICING

EXCELLENT QUALITY

PART NUMBER	SETTINGS	
30TC36T	10 Nm	side clamping screw
ATTA-1S or ATTA-2S*	13-14 Nm	four receiver screws
	10 Nm	side clamping screws
CRP100MM	3 Nm	four receiver screws
DER <i>all sizes</i>	13-14 Nm	eight receiver screws
FHAP	11 Nm	attachment screws
FHAP-57	10 Nm	attachment screws
FHLA	10 Nm	thread must be fully engaged
GENESIS LOCKS	10 Nm	attachment screws
HD-AP-TL	30 Nm	pyramid to attachment plate
	10 Nm	top loaded lock to attachment plate
HD-TCA-2S*	35 Nm	four receiver screws
	20 Nm	side clamping screws, alternate
OSAP & OPS <i>all sizes</i>	10-12 Nm	pyramid to plate
	10 Nm	side clamping screws
P16 & P17N	10 Nm	M5 thread locking screw
PD-CPR18-M5	10 Nm	four receiver screws
PD-CPR18-M6	10 Nm	four receiver screws
PD-DER <i>all sizes</i>	10 Nm	eight receiver screws
PD-P13	6 Nm	four receiver screws
PD-P16 & PD-P17	9 Nm	M5 thread locking screw
PD-PAF	10 Nm	four receiver screws
PD-RP8-M5	10 Nm	four receiver screws
	9 Nm	receiver to plate
PD-TC22	10 Nm	side clamping screw
PR	12 Nm	four receiver screws
SACH	10-12 Nm	bolt
TCA-1S or STCA-1S *	13-14 Nm	four receiver screws
	10 Nm	side clamping screws
TCA-2S or STCA-2S*	13-14 Nm	four receiver screws
	6-7 Nm	side clamping screws
TCAM-2S*	13-14 Nm	pyramid end
	7-8 Nm	side clamping screws, alternate
UNIV-BASE-BH	5.8- 6.2 Nm	M5x10 socket screws on side rail
	9-11 Nm	M6 screws
UNIV-PR	5.8- 6.2 Nm	M5x10 socket screws on side rail
	9-11 Nm	M6 screws
UNIV-TC	5.8- 6.2 Nm	M5x10 socket screws on side rail
	8-8.5 Nm	side screws on clamp

* LOCTITE 242 IS TO BE USED ON EVERY SCREW & TORQUED TO THE APPROPRIATE SETTINGS.

IT MAY BE NECESSARY TO USE LONGER SET SCREWS DEPENDING ADJUSTMENT OF TUBE CLAMP & CONNECTOR BEING USED.